

100003925-103001

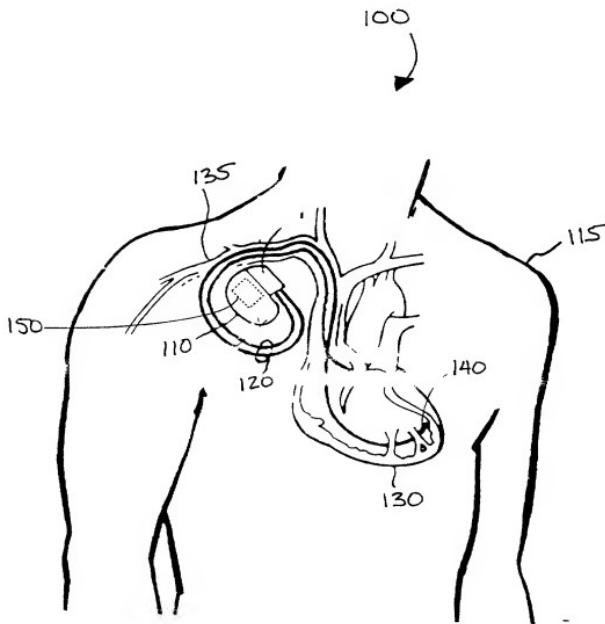


Figure 1

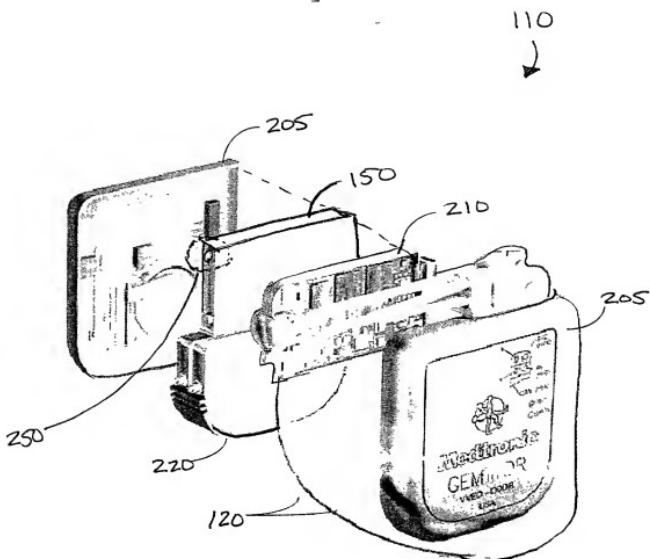


Figure 2

TOOL OUT SECTION

150

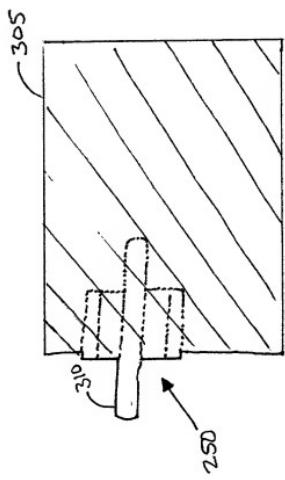


FIGURE 3

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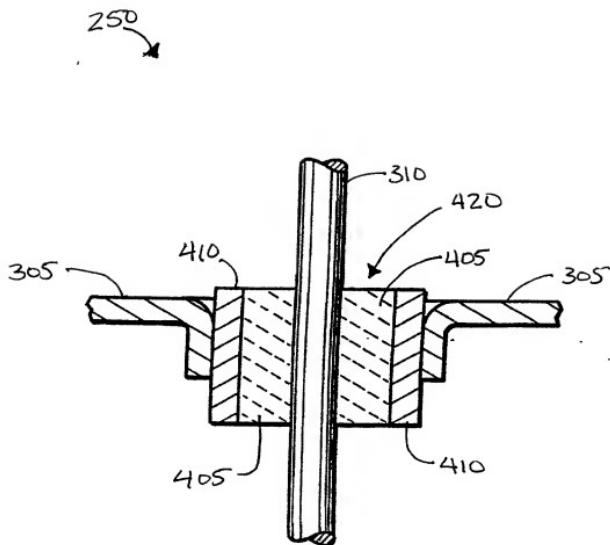


FIGURE 4

500

Attach ferrule sleeve to battery housing

505

Place battery housing and ferrule sleeve combination
over and around glass preform

510

Heat feedthrough arrangement in furnace

515

FIGURE 5